



# 2005 Ford Escape-8237 Hybrid Battery Test Results

HEVAmerica  
U.S. DEPARTMENT OF ENERGY ADVANCED VEHICLE TESTING ACTIVITY



## Hybrid System Specifications

### Battery Specifications

Manufacturer: Sanyo Electric Co.  
Battery Type: Nickel Metal Hydride  
Rated Capacity: 5.5 Ahr  
Rated Power: Not Available  
Nominal Pack Voltage: 330.0 VDC  
Nominal Cell Voltage: 1.32 V  
Number of Cells: 250

### Vehicle Specifications

Manufacturer: Ford  
Model: Escape  
Year: 2005  
Number of Motors<sup>1</sup>: 1  
Motor Power Rating<sup>2</sup>: 70 kW  
VIN #: 1FMCU96H15KE18237

## Battery Lab Test Results

### HPPC Test

Peak Pulse Discharge Power @ 10s<sup>3</sup>: 26.1 kW  
Peak Pulse Discharge Power @ 1s<sup>3</sup>: 37.8 kW  
Peak Pulse Charge Power @ 10s<sup>3</sup>: 23.7 kW  
Peak Pulse Charge Power @ 1s<sup>3</sup>: 35.8 kW  
Maximum Cell Charge Voltage: 1.5 V  
Minimum Cell Discharge Voltage: 1.0 V

### Static Capacity Test

Measured Average Capacity: 5.15 Ah  
Measured Average Energy Capacity: 1620 Wh

### Vehicle Mileage and Testing Date

Vehicle Odometer: 160,534 mi  
Date of Test: December 20, 2007

### Analysis Notes:

1. Motor refers to any motor capable of supplying traction power.
2. Motor power rating refers to the manufacturer's peak power rating for the motor(s) supplying traction power.
3. Calculated value based on selected battery voltage limits and at 50% SOC.

# Test Results

Test results for the end-of-life battery testing are provided herein. Battery test results include those from the Static Capacity Test and the Hybrid Pulse Power Characterization (HPPC) Test<sup>1</sup>.

## Static Capacity Test Results

Static capacity test results are summarized in the fact sheet. The test was performed on December 20, 2007 with a vehicle odometer reading of 160,534 miles. The measured average C/1-rate capacity was 5.15 Ah compared with the manufacturer's rated capacity of 5.5 Ah. The measured average energy capacity was 1620 Wh.

Figure 1 is a graph of battery voltage versus energy discharged. This graph illustrates the voltage values during the constant current discharge versus the cumulative energy discharged from the battery at a C/1 discharge rate.

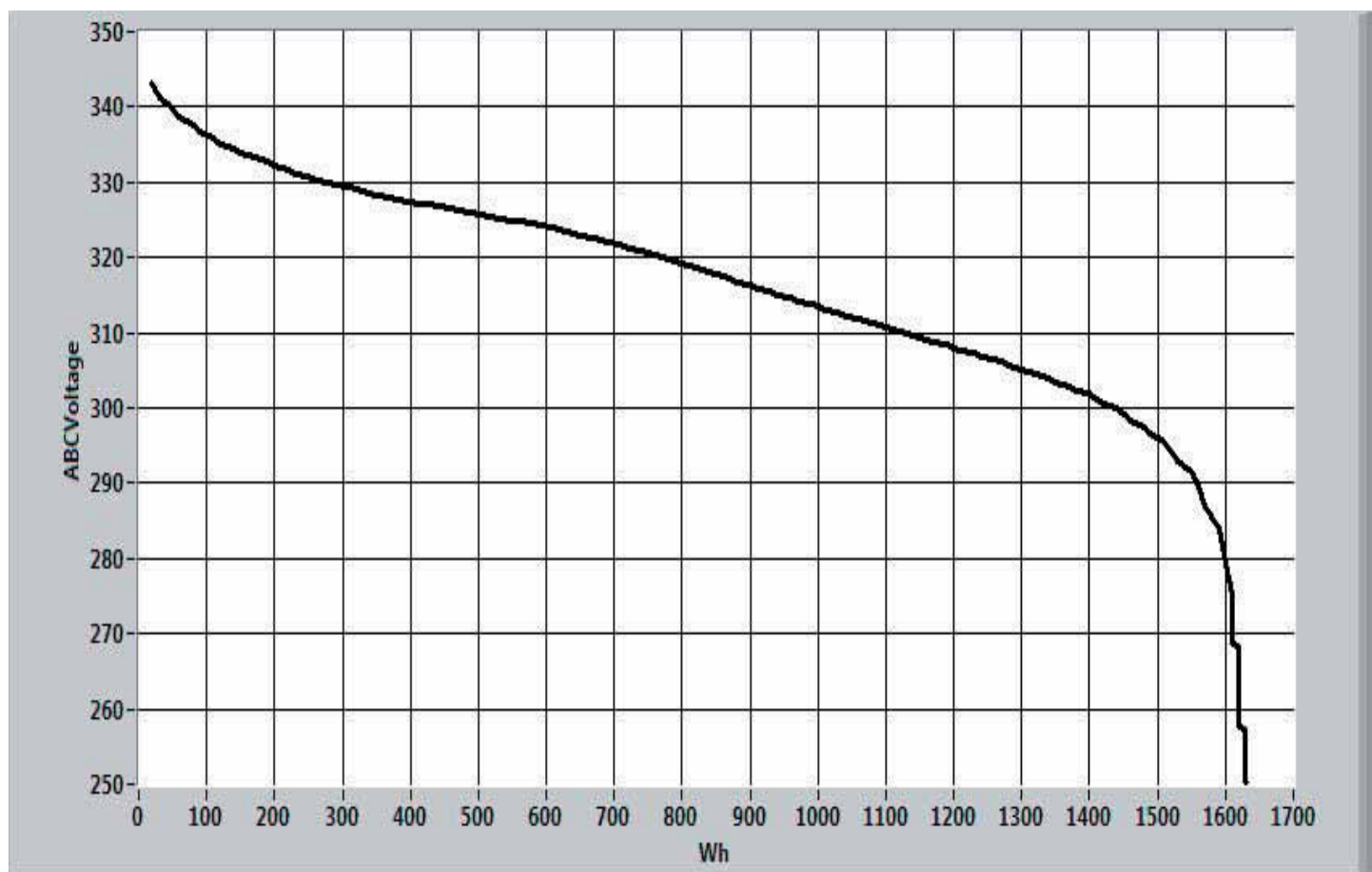


Figure 1  
Voltage vs. Energy Discharged

1. Static Capacity and Hybrid Pulse Power Characterization test procedures were performed in accordance with FreedomCAR Battery Test Manual for Power-Assist Hybrid Vehicles, DOE/ID-11069, October 2003 procedures 3.2 and 3.3 respectively.

## HPPC Test Results

HPPC test results are summarized in the fact sheet. The peak pulse discharge power at 10 seconds and 1 second into the pulse are 26.1 kW and 37.8 kW at 50% SOC respectively. The peak pulse charge power at 10 seconds and 1 second into the pulse are 23.7 kW and 35.8 kW at 50% SOC respectively. The maximum and minimum cell voltages used for this analysis were 1.5 V and 1.0 V respectively.

Figures 2 and 4 illustrate the battery's charge and discharge pulse resistance graphs which show internal resistance at various depths of discharge. Each curve represents the resistance at the end of the specified pulse interval.

Figures 3 and 5 illustrate the battery's charge and discharge pulse power graphs which show the useable power at various depths of discharge. Each curve represents the pulse power at the end of the specified pulse interval at the cell voltage limits.

Figure 6 is a plot of the battery's HPPC 10 second pulse power as a function of state of charge. The graph shows the power values over the range of state of charge as well as the DOE target goals of 25 kW discharge power and 20 kW regenerative power for a hybrid minimum power assist battery. The battery meets the DOE power performance goals for battery state of charge range of 83% to 43% at the time of testing.

Figure 7 is a plot of the battery's useable energy as a function of power. The x-axis indicates a desired discharge or charge power level and the y-axis indicates the useable energy at that power. The dashed horizontal line shows the DOE Minimum Power Assist HEV energy performance goal of 300 Wh. The dashed vertical line shows the DOE Minimum Power Assist power performance goal of 25 kW. The Escape battery's useable energy curve falls above and to the right of the intersection of the DOE energy and power performance goals. The maximum power that can be delivered while meeting the DOE energy performance goal is 26.9 kW at 300 Wh. The maximum energy that can be delivered while meeting the DOE power performance goal is 725 Wh at 25 kW. This indicates that at the time of testing, the Escape battery performance was above the DOE performance goals.

These tests were performed for DOE's Advanced Vehicle Testing Activity (AVTA). The AVTA, part of DOE's Vehicle Technology Program, is conducted by the Idaho National Laboratory and Electric Transportation Engineering Corporation.



Figure 2  
Charge Pulse Resistance vs. Energy Discharged



Figure 3  
Charge Pulse Power vs. Energy Discharged



Figure 4  
Discharge Pulse Resistance vs. Energy Discharged

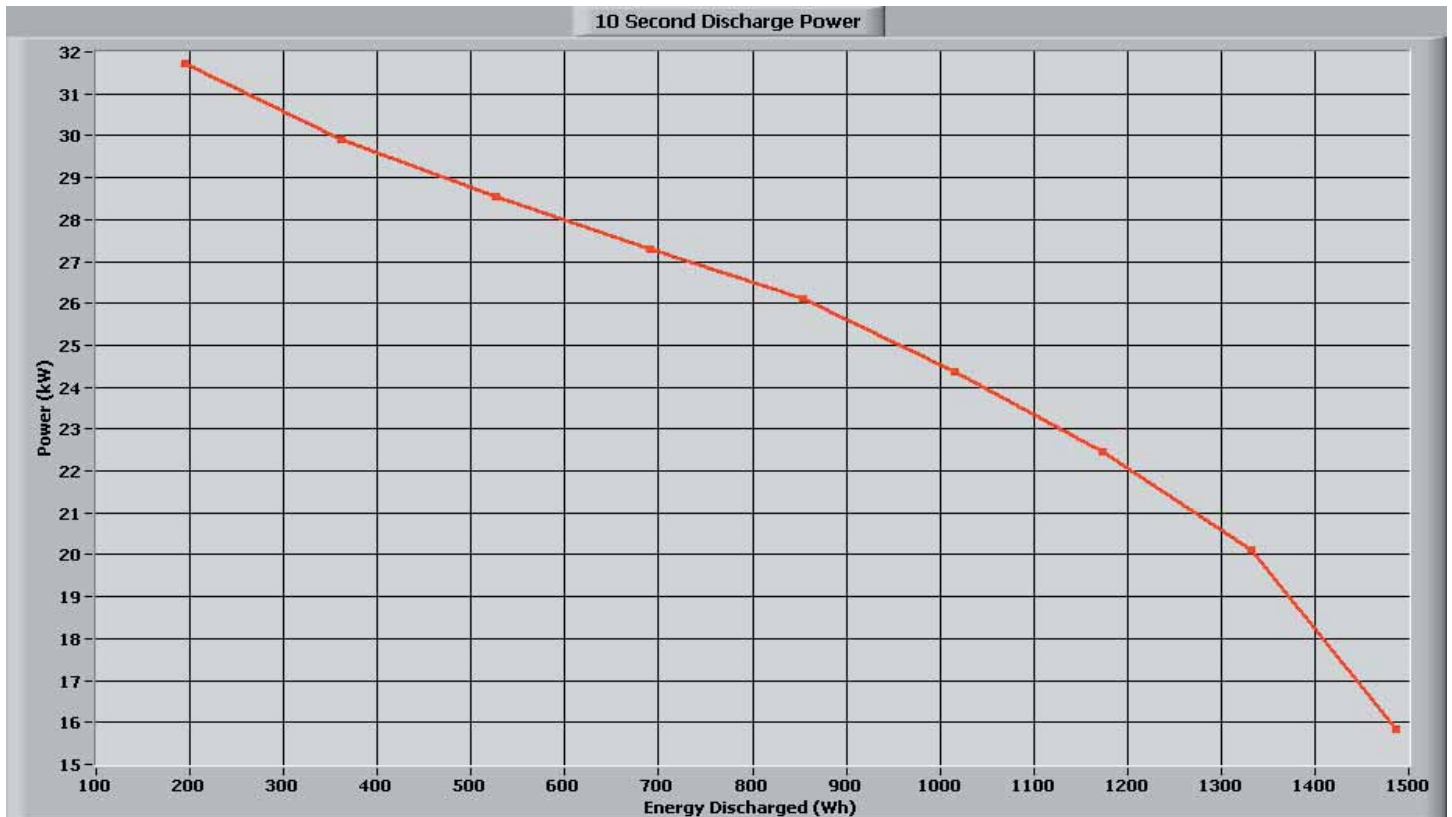


Figure 5  
Discharge Pulse Power vs. Energy Discharged

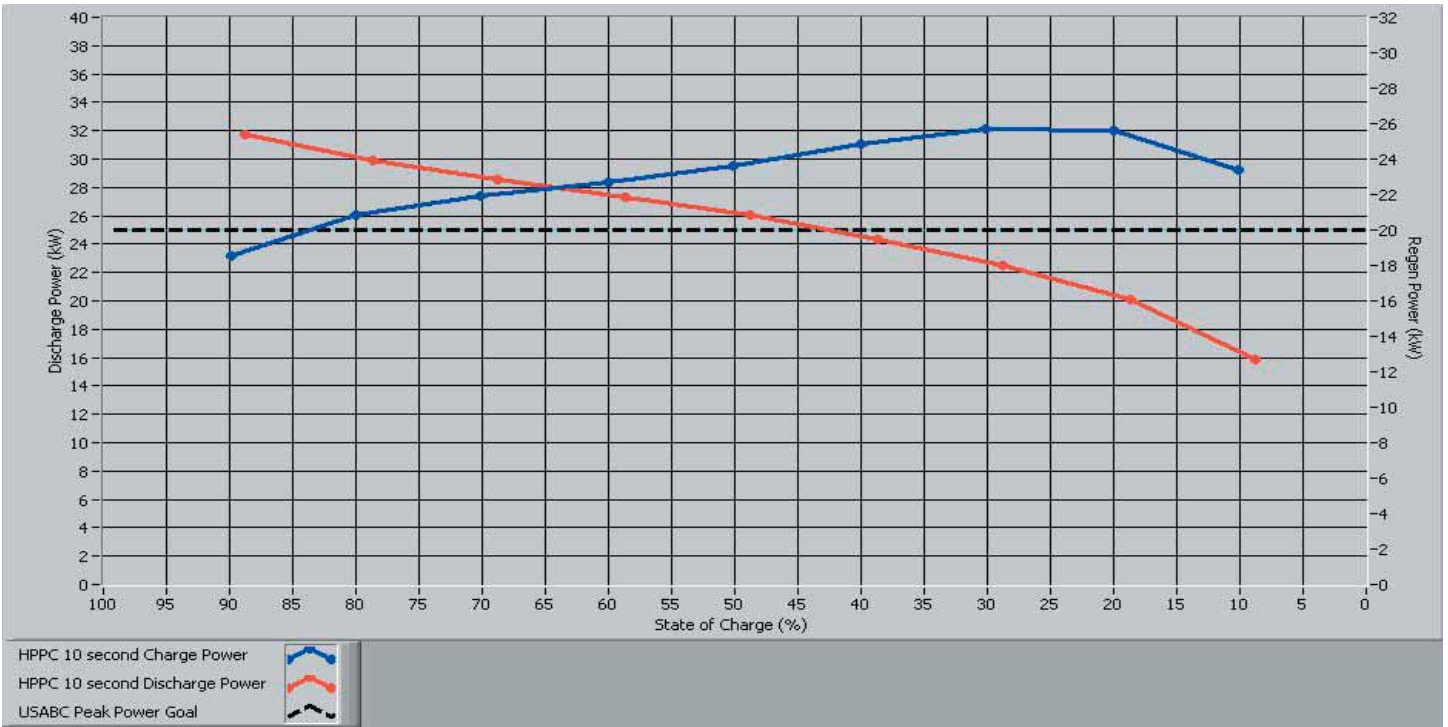


Figure 6  
Peak Power Values with DOE Performance Goals

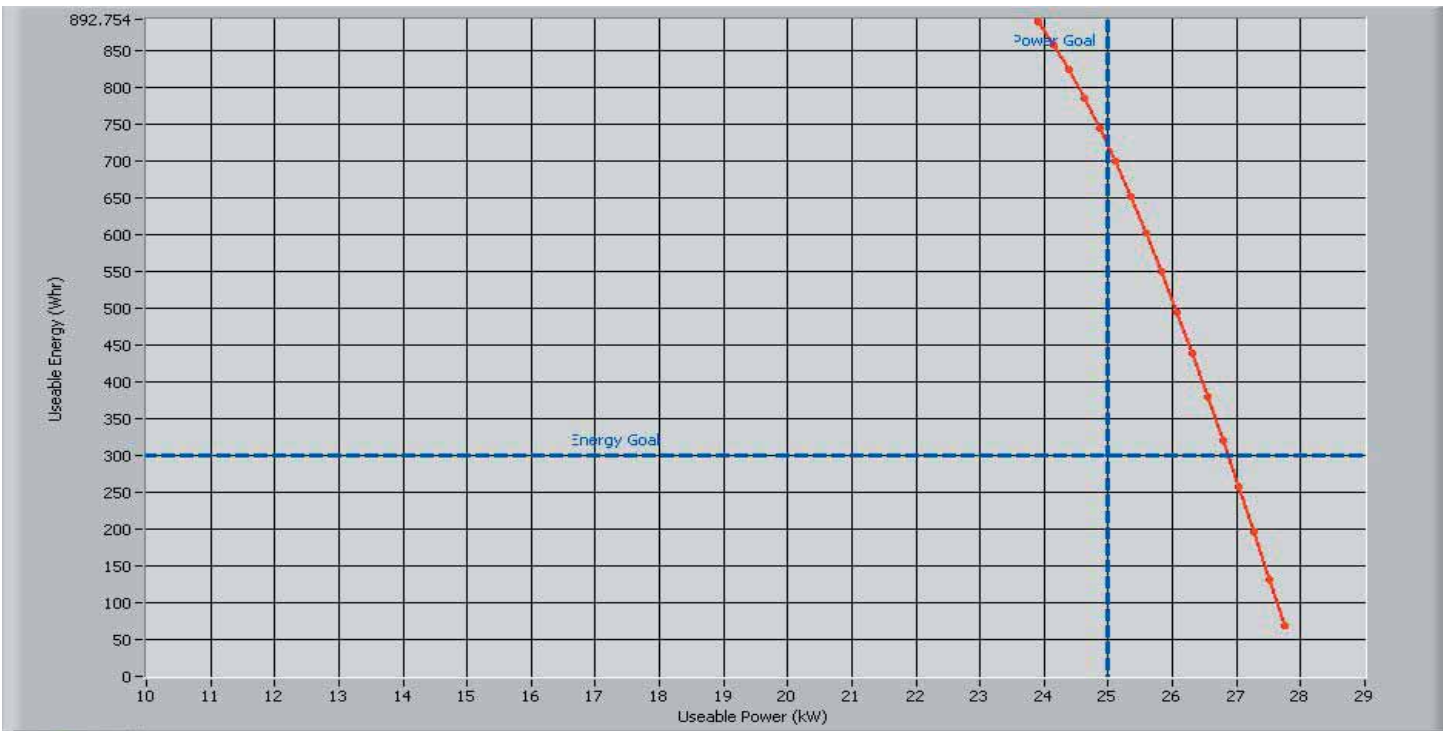


Figure 7  
Useable Energy